

Abstract

A winding or rewinding machine to wind a web material (N) and form a roll (R) around a winding spindle (13) is disclosed, comprising: at least a roller (5) in contact with said winding spindle in the initial phase of winding the web material around the spindle; a transverse cutting element (19) to cut the web material when a roll has been wound and form an initial free end to wind a subsequent roll around a new winding spindle. Moreover, at least an electrostatic bar (21) to electrostatically charge the web material is also provided. The roller (5) in contact with the spindle is made at least partially in non-electrically conductive material.

(Fig.1)